



## Material - SAE Stellite 12

### Standard Specification for Cobalt-Based alloy

Group - Non-Ferrous Cobalt Alloys

Sub Group - SAE Stellite 12 Cobalt-Based alloy

Application - Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	1.100 - 1.700	As-Cast or Annealing	
Chromium	Cr %	26.000 - 33.000		
Tungsten	W %	7.000 - 9.500		
Iron	Fe %	3.000 max.		
Manganese	Mn %	1.000 max.		
Molybdenum	Mo %	1.000 max.		
Nickel	Ni %	3.000 max.		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.030 max.		
Silicon	Si %	0.400 - 2.000		
Cobalt	Co %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	-
			Yield Strength in Mpa	-
			Elongation in %	-
			Reduction of Area in %	-
			Hardness in HRC	42 min.
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
R30012	UNS	USA	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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